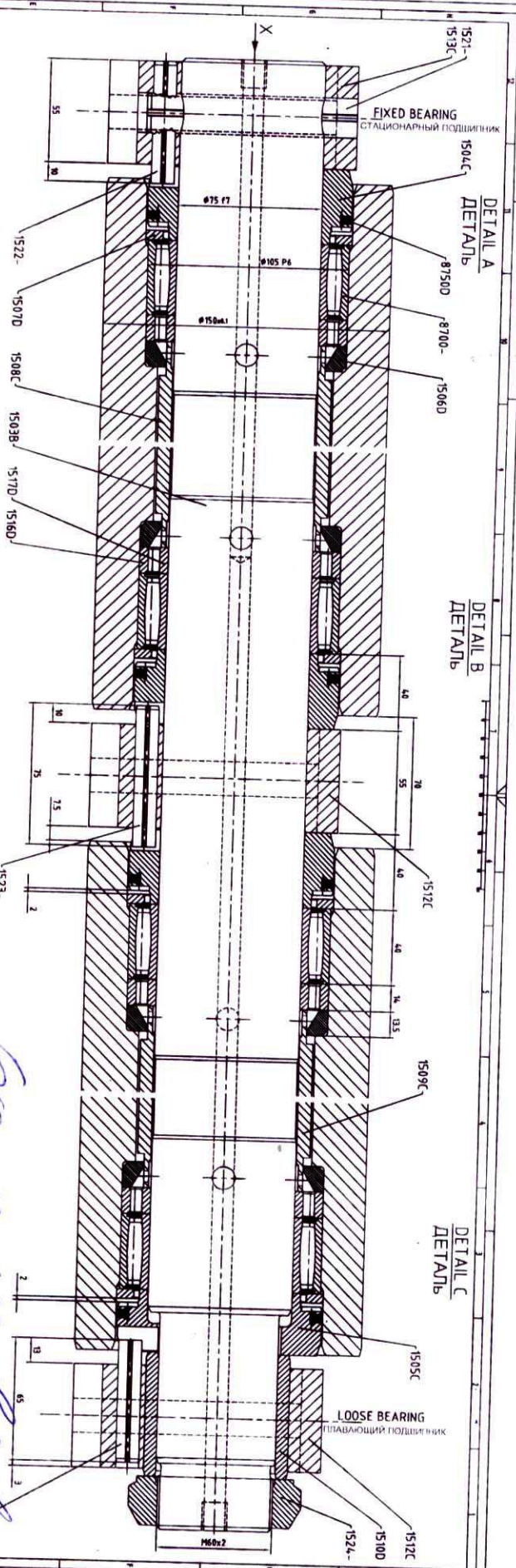




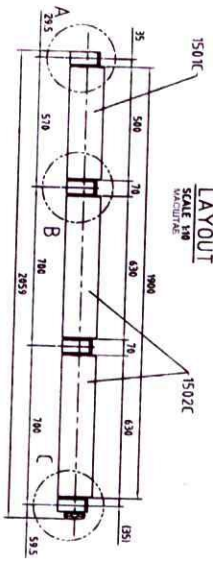
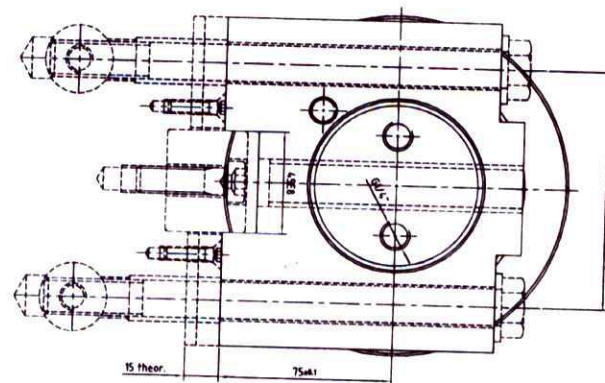
DETAIL A
ДЕТАЛЬ А

DETAIL B
ДЕТАЛЬ В

DETAIL C
ДЕТАЛЬ С

VIEW X
ВНУТРИ

ГЕН ПЛАН
SCALE 1:10
МАШТАБ



ATTENTION - "ASSEMBLING HINT":
BEFORE MOUNTING THE ROLLS TO THE
FRAMES, THE
LUBRICATION-DISTRIBUTION-PPES HAVE TO
BE MOUNTED INTO THE ROLLER AXLES.

100. ОБРАТКА НА КАКИМ СЪТ НАХОДИТЕС ВЕДНАЖ
ПРЕД ПЪРВОТО ЗАПЪЛВАНЕ С МАСЛО.
Ледо. (Welle ist vor dem Zusammenbau mit Kupferpaste
COPPER PASTE (PBC POLY-BUTYL-CUPRYSIL) HAST TO BE
APPLIED TO EACH SHAFT PRIOR TO ASSEMBLY
INSPECTION ORDER SEE
NCHPCKLIV / COT / VAI / R / CNO / P2

ОТБЕЖКА ЗА ДИСТРИБУЦИЯ НА
БОЛЕ ДОЛЖИ БИТ ОБЯЗОВАНА
СЪТ ПЕРВОНАЧАЛНО ПОДПЪЛВАНЕ
НА РЪЛНИЦИТЕ С МАСЛО ПРЯКО
ПРЕД ПЪРВОТО ЗАПЪЛВАНЕ С
МАСЛО. ПРИБОРЪТ ЗА ДИСТРИБУЦИЯ
НА МАСЛО ТРЯБА ДА СЕ ПОСТАВИ
ПРЕД ПЪРВОТО ЗАПЪЛВАНЕ С
МАСЛО.
Schmier- und Wasserdringungen
sind vor dem ersten
Bestandteil mit Wasser
ausblasen mit Wasser ist
unzureichend.
Bei Anheime mit Magnet prüfen,
bei allen Verschneidungen
geraden und radialen
Vorhanden darf kein Graat
Bei Anheime überprüfen.
LUBRICATION- AND WATER BORES
ELEMENTS BE FREE FROM FIRM
BLOWING OUT WITH COMPRESSED
AIR IS NOT SUFFICIENT
MAGNET. ALL INTERSECTIONS
OF AXIAL AND RADIAL BORES
SHALL BE PROPERLY DEBURRED

*Open to acceptance of
Group Engineers Ltd.*

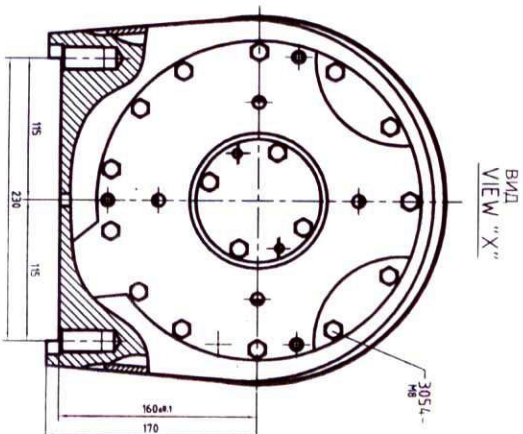
COPYRIGHT
PROPERTY
OF VAI

2-TIME DATA		ALCHEVSK	
DATE	2012-01-10	DATE	2012-01-10
BY	VAI	BY	VAI
CHECKED	VAI	CHECKED	VAI
APPROVED	VAI	APPROVED	VAI
OEE CB 2612-M1500/ZSZ 001		OEE CB 2612-M1500/ZSZ 001	

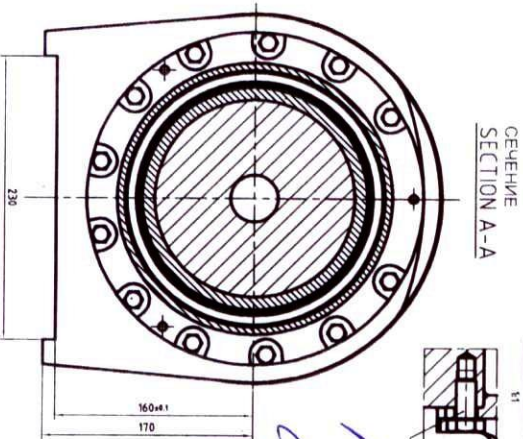
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FIX RING 3012C WITH 150mm - TURN BACK
TO NEAREST HOLE FOR SECURING BOLTS
(SPECIES) - SECURING BOLT TORQUE 10Nm
ЗАКРЕПИТЬ КОЛЬЦО 3012C УСИЛИЕМ
750 НМ. ПОБЕЖАТЬ ОБРАТНО ДО
БЛИЖАЙШЕГО ОТВЕРСТИЯ ДЛЯ
ФИКСАЦИИ БИЛТОВ (3 ШТ.)
МОМЕНТ ФИКСАЦИИ БИЛТОВ - 10 НМ

DETAIL "Y"



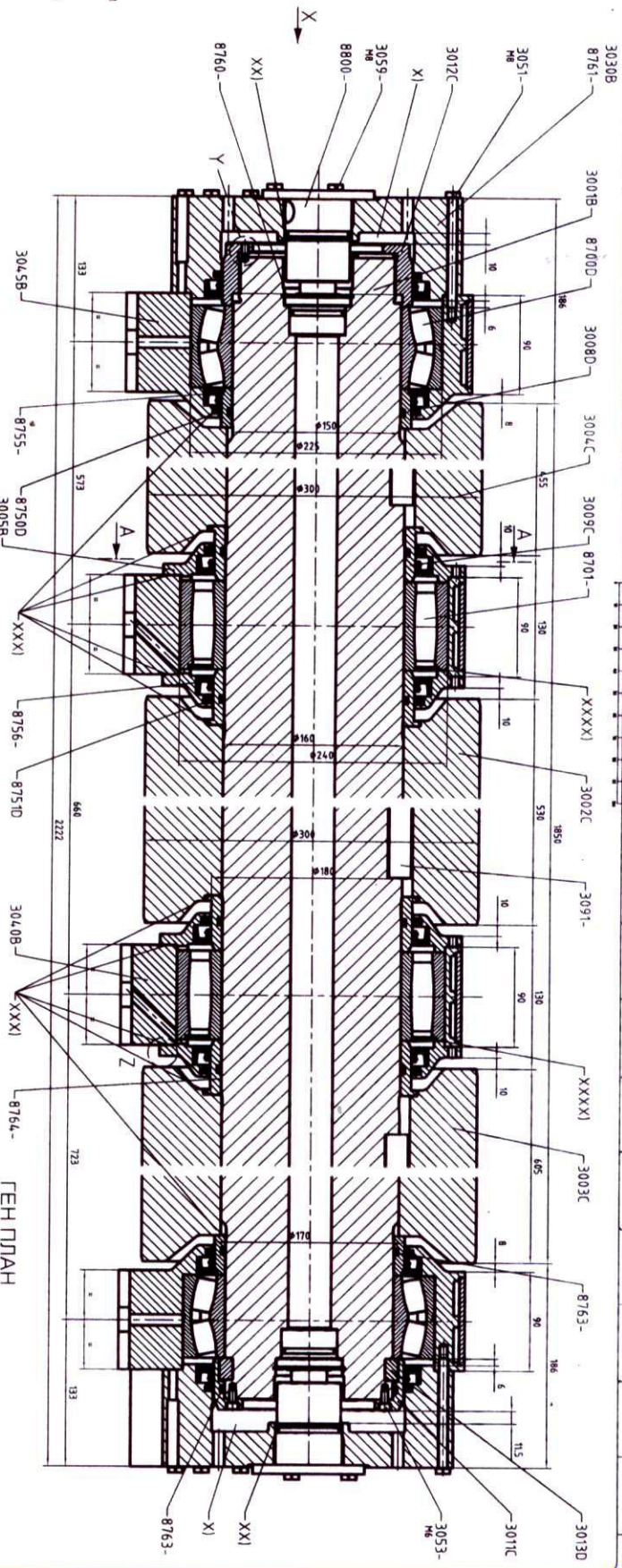
VIEW "X"



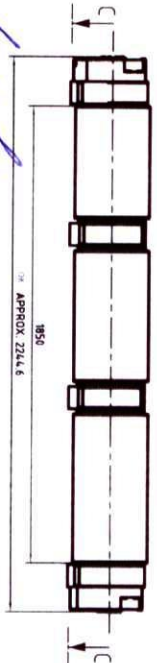
СЕРИИ
SECTION A-A



DETAIL "Z"



ТЕХНИКА
LAYOUT
1-10



СЧЕТНЕ SECTION C-C

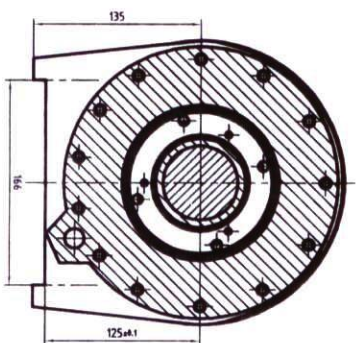
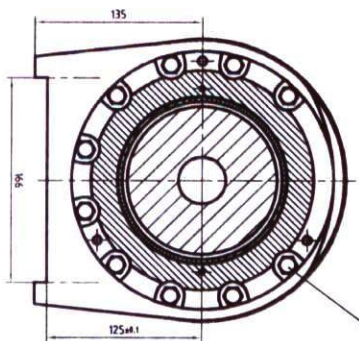
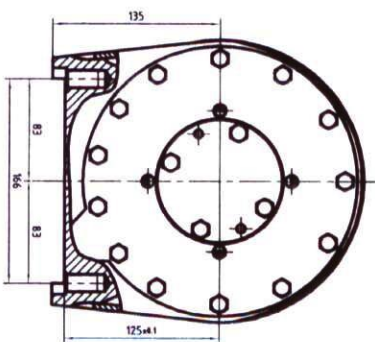
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PROPERTY

Open to view of the
Camp Woodland & Co
175
230
10
230
573

ПОСЛОН КИТОПЛА СМОТРИ
INSPECTION ORDER SEE 36D CB 253A2-13000/PAY
COPPER PASTE (PBC POLY-BUTYL-CUPRYSIL) HAS TO BE
APPLIED TO EACH SHAFT PRIOR TO ASSEMBLY
ПО СЛОЖИТИ НА ЧАКЛИ БИМ НА ОДНУ СТОПНИЦУ НАГНАТИ НА ПЕРИФЕРИЈАТА

[illegible][illegible]

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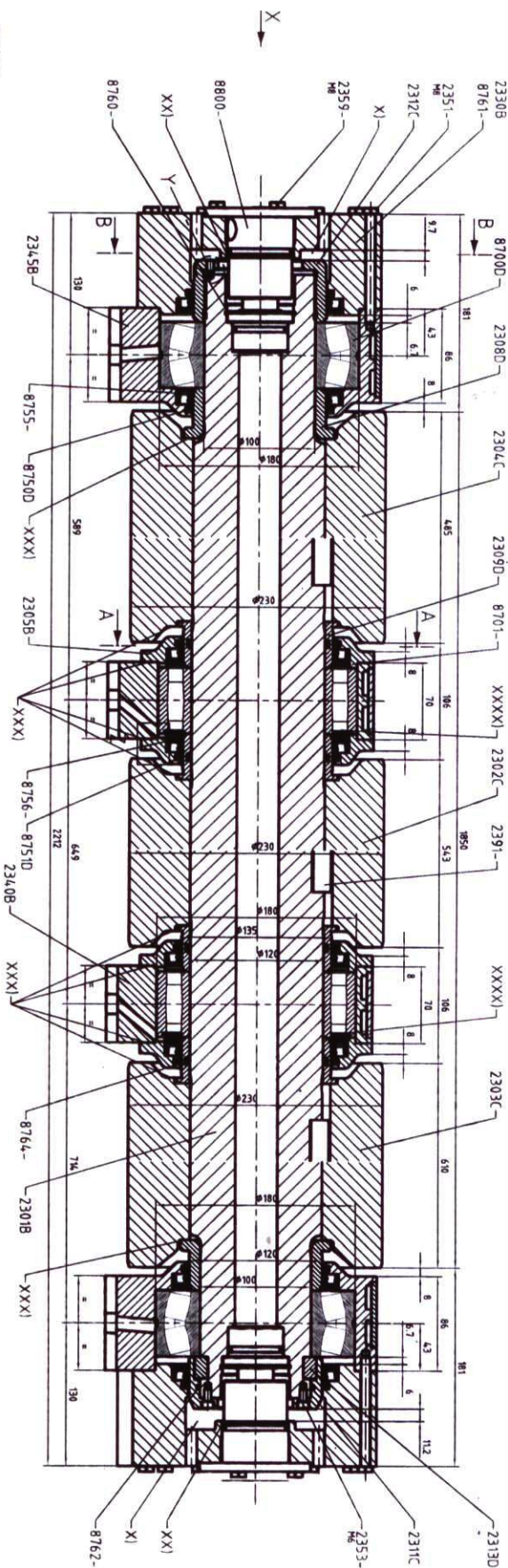
DETAIL Y

Scale 2:1



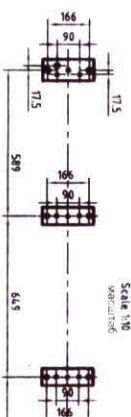
DETAILS

Scale 1:1



TEHNIKALAH LAYOUT

Scale 110



CECHEMVE
SECTION D-D

Maculitis

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Adjustment	
Festigkeit Klasse	
BOLT TORQUE Nm (incl. lub.)	MOMENT 2ATB/KK/
STRENGTH CLASSIFICATION	KNAOC TPO-H-0CT/

Model	Model	 ALCHEVSK 
2004-06-01	EL 097	
2004-06-03	ZEILER	

[illegible]

ARRANGEMENT	ROOM NO.	DATE	TIME	STATUS
KOMIDOBOKA	ROOM NO. 101	DATE 10/10/2004	TIME 10:00	STATUS OK

Роден к правохос. в
отнр. воров ким С. Д. 2

